

UPDATING UPDATING UPDATING UPDATING UPDATING UPDATING

Finishing Spec Core

Catalog No. **7070-25-10-06-0018**

251006

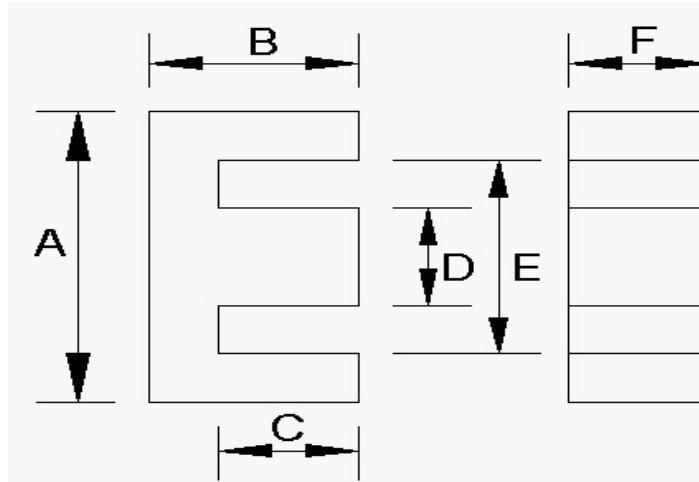
E

Rev Level **B**

Picture

1ST ISSUED

Customer	Customer Part #



REQUIRED GRINDER BELT SPEED			
GRINDER	UPDATED	M/MIN	INCH/MIN
1	0	0.00	0.00
2	0	0.00	0.00
3	0	0.00	0.00
4	0	0.00	0.00
5	0	0.00	0.00

Gapping Wheel Dimension (Inch)	
Minimum	Maximum
0.453	0.554

GRIND SPECS

	B	C	BW	GRIND BACKWALL	GRIND MATING SURFACE	GAP DEPTH per pc. (inches)	AL VALUE nH/T*2	L CONTROL LIMIT mH
	inches	inches	inches					
Maximum	0.3850	0.2650					94.5	0.92250
Nominal	0.3800	0.2600		NO	YES	0.0330	90.0	0.90000
Minimum	0.3750	0.2550					85.5	0.87750

L @ DC 1	L @ DC 2
mH min	mH min
ADC (AMPS)	ADC (AMPS)

Inductance (AL) Test Conditions mate with:								
Critical Spec. Al or Mech.	Tolerance	1 or 2 core GAP	Coil #	# Turns	Test Frequency kHz	Test Voltage Vrms	Test Flux Density Gauss	Grinding PCS/HR
AL	5%	ONE	297	100	10	0.090	5	

APPROVED FOR PRODUCTION _____ DATE _____

Comments
Customer part number & Al value MUST appear on every board

Dimensions:	A	D	E	F	G	H	J	COLOR CODE
	inches	inches	inches	inches	inches	inches	inches	
Maximum	1.020	0.255	0.772	0.255				
Nominal	1.000	0.250	0.757	0.250				
Minimum	0.980	0.245	0.742	0.245				

Packaging Comments
0 Space between columns, flip end cores down

Packaging										
Method	Die Cut	Type of Box or Bag	pcs/bag or pcs/cell or # rows per board	# columns per board	Pieces / Board	Layers	Spacer Boards	Foam	Pcs/Box	WEIGHT OF BOX APPROX
SKIN	P4400	4400C	28	11	308	7	0	1	2156	25.8